



SSR HEADER AND EXHAUST SYSTEM INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Headers and Exhaust System for your SSR. We have gone to great pains to make sure that our exhaust systems fit and sound great. Please follow these steps to ensure that your installation goes as planned.

1. Remove stock exhaust and manifolds
2. Unbolt motor mounts (2) 15mm nuts pointing straight down on each side.
3. Unbolt steering shaft at rack and push it to the left side.
4. Trace outline of bell housing onto black plastic shield between starter and bell housing. It will be trimmed away later.
5. Unbolt starter from motor, drop onto cross-member and pull out black plastic shield.
6. Trim off plastic at the traced line from step above, it must be flush with the bell housing when installed.
7. Jack up one side of the motor at a time and install headers from the bottom but leave them loose.
8. Install starter and shield at the same time, put shield over nose of the starter and put them up in place, start bolts in starter and shield, tighten starter then shield.
9. Tighten headers making sure wires off of solenoid clear the header tubes; you may have to loosen nuts on the solenoid change wire position and re-tighten nuts.
10. Install cats, head-pipes with clamps leave everything loose.
11. Take stock rubber hanger, slide onto X-pipe first, install X-pipe onto head-pipes, and then slide hanger onto frame mount.
12. Install mufflers and clamps.
13. Install hanger
14. Install tailpipes with left and right hangers.
15. Align and tighten everything
16. Put steering shaft back on using Loctite on bolt.
17. Start and run it and retighten after 10 -20 minute road test.