



INSTALLATION INSTRUCTIONS FOR EXHAUST FOR 04-07 CADILLAC CTSV SEDAN

1. Raise and support vehicle.
2. Disconnect Battery.
3. Remove (2) 8 mm bolts in cross brace that runs under exhaust.\
4. Remove (4) 10 mm nuts (2 per side) from factory connection point behind converters.
5. Remove exhaust from rubber grommets.
6. Remove exhaust.
7. Install lead pipes to factory connection point using (4) 10 mm nuts removed earlier.
8. Install X pipe to leads using (2) 3" clamps.
9. Install tail pipes using (2) 3" clamps.
10. Install mufflers into tails and hangers using (2) 3" clamps.
11. Tighten and adjust system.