



05-13 C6 AND 06-14 C6Z06/ ZR1 AXLEBACK EXHAUST INSTALLATION INSTRUCTIONS

1. Starting at rear of car in front of the rear axles, loosen two clamps on the over-axle pipes. Remove the four bolts on the muffler hangers (on Z06/ ZR1 remove vacuum lines on the dump solenoids). Drop mufflers down and slide them out of the factory center section, (You may have to unbolt and lower the rear cradle to get clearance to get the pipes out).
2. Remove the 2 nuts on the intermediate pipe hangers, unbolt pipe at flanges and remove.
3. Put a light coating of high temp sensor safe RTV on all inside joints of the slip connections.
4. Slide on 2 clamps, put rear of over-axle pipes up above the half shafts and slide them forward on to the intermediate pipes.
5. Put 2 clamps on the rear of over-axle pipes. Slide mufflers into the rubber hangers and then install pipes into mufflers, line up catback system so you have clearance everywhere and tighten clamps. Install muffler outlets and tips along with the clamps.
6. Align and tighten all clamps. Make sure to have adequate clearance around all wires, hoses and lines. **If anything is in contact with the exhaust system, it will melt.** Make sure to have at least ½” of clearance and wrap any suspect areas with DEI thermal barrier wrap.
7. We recommend using high temp RTV or muffler cement at all joints to prevent leaking.
8. Start vehicle and run to operating temperature and recheck all clamps. After all pipes are lined up, tighten all clamps. You can place a small tack weld at each clamp joint for added security. However, before you do this, you must disconnect the battery.