

2020+ FORD F250 7.3L

RESONATOR DELETE INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Resonator Delete Kit for your 2020 + Ford F250 7.3L. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this kit will unleash more character from your vehicle's OEM exhaust system. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



**2020 + F250 7.3L
(FT220RES0)**

a.

Stainless Works recommends the use of Hi-Temp RTV sensor safe silicone gasket maker as an option or in conjunction with the use of factory gaskets. The recommended Oxygen Sensor Safe RTV is either Valco All-in-One Aluminum or Permatex Copper P/N 101BR available at NAPA, Autozone and other retailers.

b.

Disconnect the battery before starting to work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

c.

Your exhaust system can be installed by a weekend warrior, but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a hard level surface. Jack stands are required for safety.

d.

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.



Detail a

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1.
Disconnect the battery.

2.
Raise and support the vehicle.

3.
Remove round center resonator. The resonator is located before the main muffler (as seen in Detail 1).

4.
Install Resonator delete pipe, adapter & all clamps.

5.
Adjust pipes as needed to ensure a proper seal.

6.
Tighten all clamps.

7.
Reconnect the battery.

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Detail 3



Detail 4

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8.

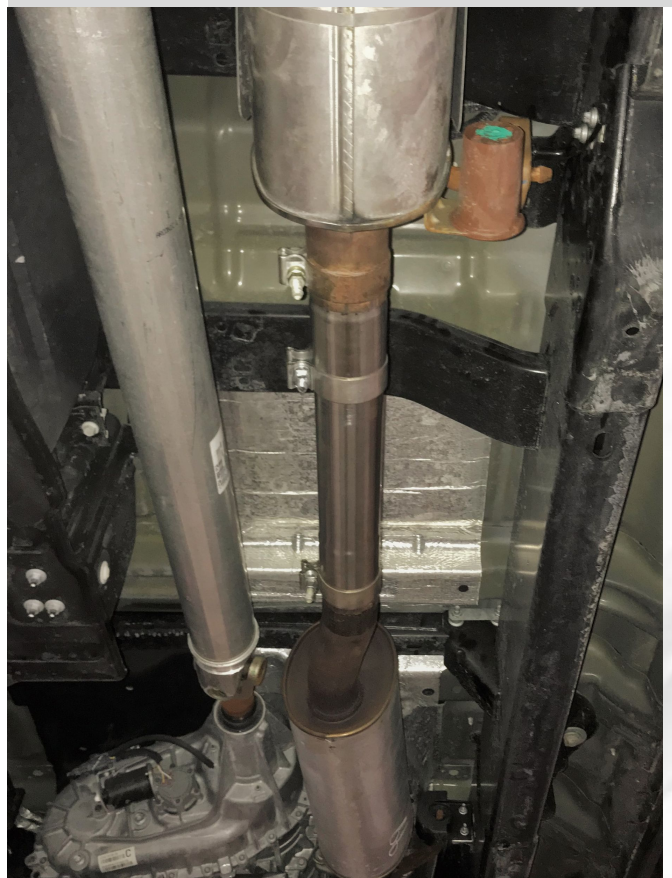
Be sure to have adequate clearance around all wires, hoses, and lines. If anything is in contact with the exhaust system it will melt. Make sure to have at least ½" of clearance and wrap any suspect areas with DEI thermal barrier wrap.

9.

After double checking for clearance and making sure all lines, wires and hoses are secured, drive the truck for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/ clamps to reduce shifting of the system during heating and cooling cycles. Make certain to disconnect the battery before performing any welding.



Detail 5



Detail 6

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