

2021+ FORD BRONCO

CATBACK INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Downpipe for your 2021+ Ford Bronco. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



**2021+ Ford Bronco
(FBRCB)**

a.

Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

b.

Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface. Jack stands are required for safety reasons.

c.

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

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DISASSEMBLY

1. Disconnect the battery.
2. Raise and support the vehicle.
3. Loosen factory clamp holding the muffler to the over axle pipe
4. Unhook the two rubber hangers holding the muffler the the frame and remove the muffler from the vehicle
5. Unbolt the Cat back from the factory downpipe. 2-15mm nuts.
6. Remove the one rubber hanger and remove the midpipe from the vehicle.

ASSEMBLY

1. Install the 2 bolt flange and hanger to the factory downpipe using the two factory studs. If connecting to a Stainless works downpipe you will use the 9.5" Piece of tube and a clamp instead of the provided 2 bolt adapter.
2. Install the muffler inlet onto the adapter with a clamp
3. Install the muffler with to offset outlet towards the inside of the vehicle with a clamp
4. Install the 16" long muffler outlet with a clamp for the 4 door. If Installing on a 2 door this will not be used.
5. Install the over axle tube using a clamp and the welded on hanger
6. Install the turndown tip using a clamp.
7. Tighten the system working your way from front to back ensuring there is $\frac{3}{4}$ " of clearance everywhere and reconnect the battery .

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