

2021+ FORD BRONCO

DOWNPIPE INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Downpipe for your 2021+ Ford Bronco. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



**2021+ Ford Bronco
(FBRDPCAT)**

a.

Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

b.

Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface. Jack stands are required for safety reasons.

c.

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

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DISASSEMBLY

1. Disconnect the battery.
2. Raise and support the vehicle.
3. Unplug the 4 O2 sensors.
4. Remove clamp attaching the passenger side downpipe to the drivers side.(16mm nut)
5. Remove the driver side downpipe hanger. (15mm bolt)
6. Support the transfer case and remove the transmission crossmember.(4-15mm bolts) Unbolt the transmission mount and set aside for later.(4-15mm bolts)
7. Remove the 4 nuts holding the downpipes to the turbos.(15mm nuts) and carefully remove the downpipes.



Detail 1: reference picture of factory clamp.

ASSEMBLY

8. Re-install the transmission mount and crossmember.
9. Install both of the O2 sensors into the downpipes and then the downpipes onto the turbos using a thin bead of silicone around the flange and the provided 10mm bolts and lock washers or factory studs and nuts. Leave nuts loose until all parts are installed.
10. Install the Driver side Y-pipe using a 3" clamp.
11. Install the passenger side cross over using 2- 3" clamps.
12. If using the factory catback install the flanged adapter onto the downpipe and catback using a 3" clamp and 2- 10mm bolts and lock nuts. If installing to a Stainless Works catback you will discard the flanged connector and use the straight adapter included.
13. Tighten all connections starting at the turbos and working your way back.
14. Plug In all 4 O2 sensors

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