

STAINLESS WORKS

2024+ FORD EXPLORER ST CATBACK INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works Catback for your 2024+ Ford Explorer ST. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.



**2024+ Ford Explorer ST
(FECB)**

a.

Disconnect the battery before starting work on the exhaust system for your vehicle. Reconnect the battery when the job is completed.

b.

Your exhaust system can be installed by a weekend warrior but the use of a lift is recommended for ease of installation. If using a jack, the vehicle must be placed on a level hard surface. Jack stands are required for safety reasons.

c.

You will assemble the components together as specified below, but only snug the clamps as you move along from front to back. After aligning all the components in the vehicle, you will tighten all the clamps working from front to back of the vehicle.

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DISASSEMBLY

1. Disconnect the battery.
2. Raise and support the vehicle.
3. Loosen clamps holding Factory catback onto the midpipes.(figure 1)
4. UnBolt the Hangers on the driver and passenger side mufflers. (10mm Socket) (figure 2)
5. Remove Both rubber hangers by the rear end. (figure 3)
6. Slide the factory catback backwards removing it from the Mid car hanger and midpipes. (figure 1)
7. Remove the factory midpipes by loosening the clamps (16mm socket).

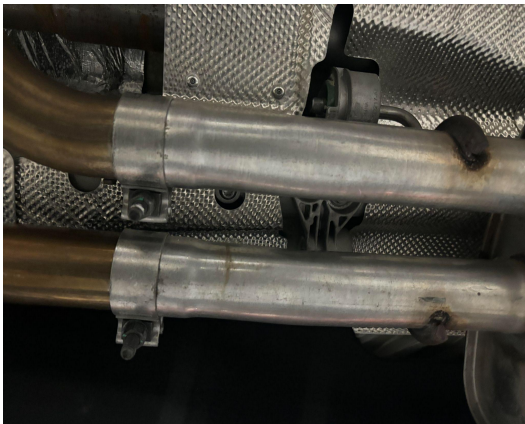


Figure 1: reference picture of mid pipe clamps and hanger



Figure 2: reference picture of the rear hanger holding the mufflers



Figure 3: reference picture of the rear end hangers

ASSEMBLY

8. Re-install the rubber hangers on the rear end
9. Install the adapters using 2 ¾ clamps if using Factory downpipes. If using Stainless works Downpipes use the 3" adapters and 2-3" clamps
10. Install the Driver and Passenger lead pipes using 2 - 3" clamps.
11. Install the Mid Muffler Using 2- 3" clamps and sliding it into the hanger above it.
12. Install the 2- 3" tubing transitions on the outlet of the mid muffler using 2- 3" clamps
13. Install the driver side and passenger side tailpipes using 2-3" clamps and sliding them into the rubber hangers.
14. Install driver and passenger muffler inlet pipes
15. Install the driver and passenger muffler hangers onto the mufflers
16. Install driver and passenger mufflers into the car using 2-3" clamps and reinstalling the hangers (10mm socket)
17. Install the driver and passenger Y tips using 2-3" clamps
18. Starting from the Front align tubes and tighten the clamps holding the system together.

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