



21+ FORD BRONCO

REAR BUMPER INSTALLATION INSTRUCTIONS

FRB01

Thanks for purchasing a Reaper Off-Road bumper for your 21+ Ford Bronco. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this product will enhance the look and off-road performance of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.

Our products are specifically designed with ease of installation in mind. However, if you are uncomfortable with the following instructions please seek professional assistance. Reaper Off-Road will not be held liable for harm or injury to yourself or your vehicle during installation or use of this product.



Recommended Tool List

- Metric socket set
- Inch socket set
- Ratchet
- Hex key set
- Breaker bar or long handle ratchet
- Blanket or towel





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DISASSEMBLY

Steps may vary depending on trim level and optional equipment.

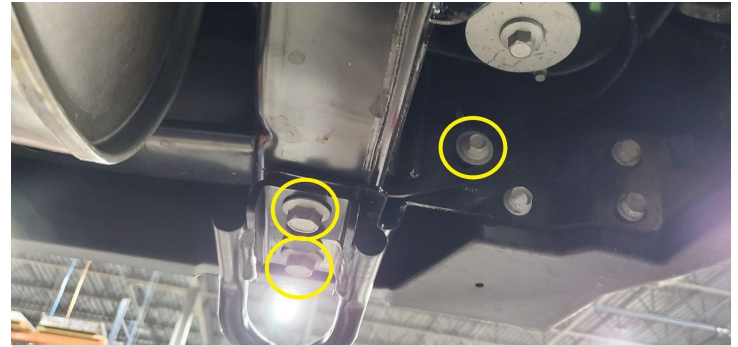
1. Disconnect the wiring harness from the plug below the driver side tail light.
2. Use an 18mm socket to remove (4) bolts under the frame rail - (2) at each side. Remove tow hooks (if equipped).
3. Use a 13mm socket to remove (2) bolts from the tabs at the outside of the frame - (1) per side. Remove the bumper from the vehicle.

ASSEMBLY

4. Accent plates should be painted in advance if you choose to do so. Install the logo accent plate using the provided 1/4" hardware - (4)A, (4)D, (8)E. Use a 7/16" wrench and a 5/32" hex key to secure.
5. The bumper will be installed into the frame rails. Take a moment to wipe away any debris that may interfere with fitment.
6. Install the bumper into the frame rails. Slide the bumper to the proper depth where the holes align with the holes in the frame.
7. Install the provided 5/8" hardware at each side of the vehicle - (1)C, (1)G. Do not fully tighten yet.
8. Install the provided 3/8" hardware at each side of the vehicle - (1)B, (1)F.
9. Use a 15/16 socket to tighten 5/8" bolts. Use a 9/16" socket to tighten the 3/8" bolts.

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Detail 2: Remove OEM hardware



Detail 9: Install mounting hardware

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