

07-18 JEEP WRANGLER JK/JKU

REAR FENDER INSTALLATION INSTRUCTIONS

JKFNDRX1

Thanks for purchasing a Reaper Off-Road fender set for your 07-18 Jeep Wrangler JK. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this product will enhance the look and off-road performance of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.

Our products are specifically designed with ease of installation in mind. However, if you are uncomfortable with the following instructions please seek professional assistance. Reaper Off-Road will not be held liable for harm or injury to yourself or your vehicle during installation or use of this product.



Recommended Tool List

- Plastic rivet removal tool
- Metric socket set
- Inch socket set
- Ratchet
- Open-end wrench set
- Drill/driver
- 25/64" drill bit
- Rivet nut installation tool



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DISASSEMBLY

- 1. Remove the 6 plastic retaining clips around the rear fender liner.
- 2. Starting at the rear of the fender, gently pull the fender away from the vehicle. Work your way along the fender, pulling it free from the retaining clips.
- 3. Remove any remaining clips from the vehicle.
- 4. Repeat the above steps to remove the OEM flare on the opposite side.

ASSEMBLY

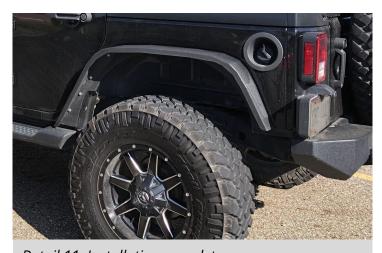
- 5. Clean the mounting surface removing all dirt and debris.
- 6. Drill the mounting holes to 25/64". The fender panel is thin, be sure to keep the drill as straight as possible.
- 7. Check the drilled holes for any burrs, inside and out. Deburr as needed.
- 8. Install the rivet nuts (E) using an installation tool. Make sure the rivet nut is kept straight as it is installed. If the body panel is distorted it will be more difficult to align the mounting bolts.
- **9.** The logo backing plate can be customized to the color of your choice or left as is. If you would like to paint or powder coat the plate, do so before continuing.
- 10. Install the accent plates into each fender and secure with (2) 1/4"-20 (D) nuts per side. Do not over tighten.
- 11. Install each fender to the vehicle using the 1/4" bolts, washers, and lock washers. (A,B,C,)

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Detail 1: Remove plastic clips inside fender



Detail 11: Installation complete

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